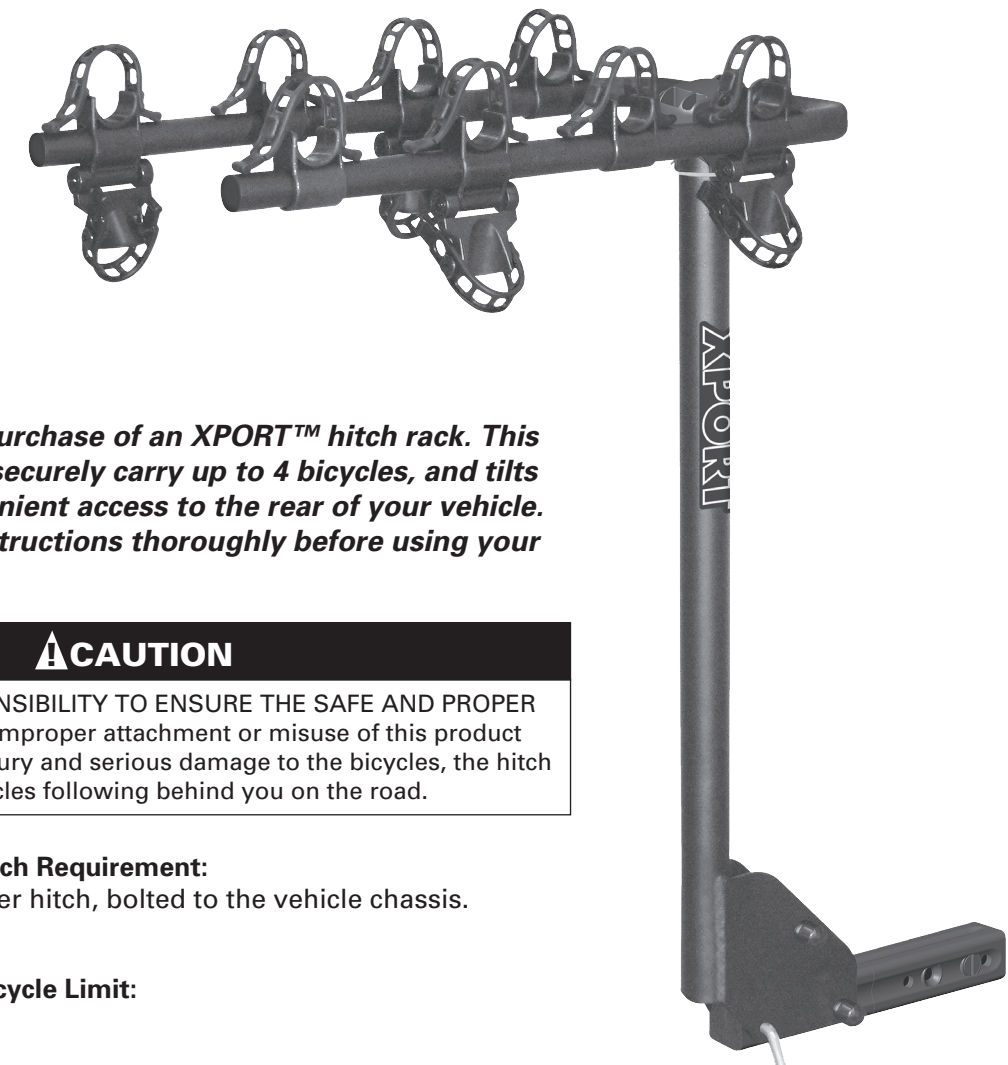


# XPORT

*slipstream*  
dual receiver

## 4-bike hitch rack



*Thank you for your purchase of an XPORT™ hitch rack. This Slipstream rack will securely carry up to 4 bicycles, and tilts down to allow convenient access to the rear of your vehicle. Please read these instructions thoroughly before using your new hitch rack.*

### ⚠ CAUTION

IT IS THE USER'S RESPONSIBILITY TO ENSURE THE SAFE AND PROPER USE OF THIS PRODUCT. Improper attachment or misuse of this product may result in personal injury and serious damage to the bicycles, the hitch rack, your vehicle or vehicles following behind you on the road.



**Minimum Hitch Requirement:**  
Class I receiver hitch, bolted to the vehicle chassis.



**Maximum Bicycle Limit:**  
4 bicycles



**Maximum Load Limit:**  
45 lb MAX per bicycle (180 lbs total)

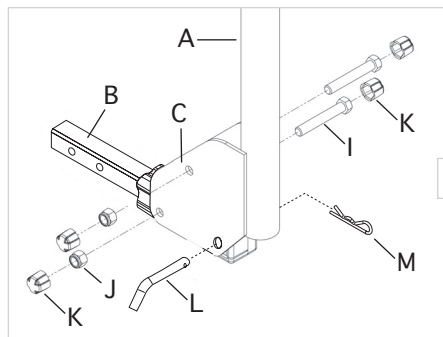
### ⚠ CAUTION

Do not exceed maximum bicycle limit or maximum load limit listed in this owner's manual. Combined weight of rack and bicycles must not exceed vehicle or receiver hitch maximum tongue weight.

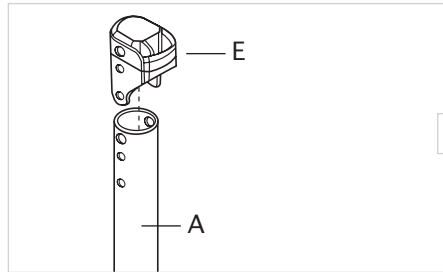
Tech Support 1(800)553-8324

Made in Taiwan

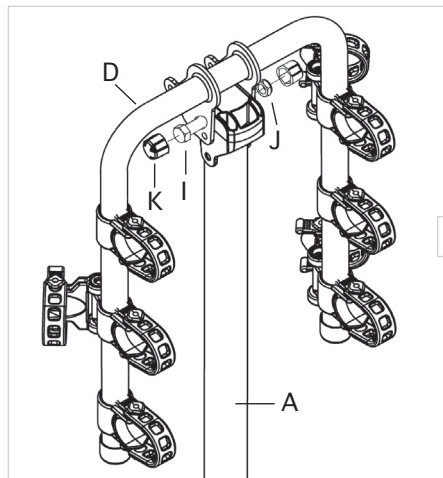
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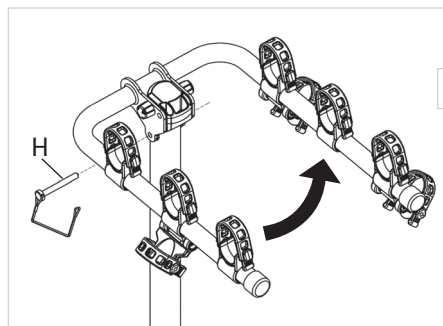
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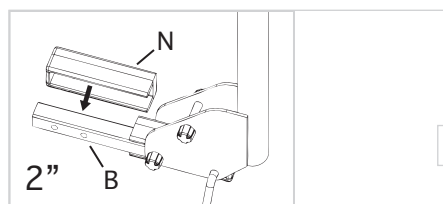
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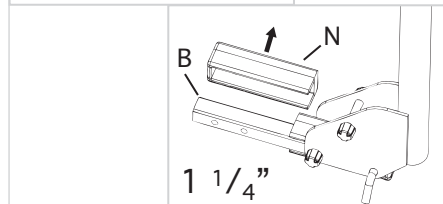
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## I. Parts List

Part	Part Code	Quantity
Upright Tube .....	A.....	1
Hitch Foot .....	B.....	1
Base Bracket.....	C.....	1
Cradle Arms.....	D.....	2
Upright Tube Cap.....	E.....	1
Cradles & Cradle Straps .....	F.....	8
Anti-sway Brackets & Straps.....	G.....	4
Locking Pin with Clip .....	H.....	1
Assembly Bolts .....	I.....	3
Locknuts.....	J.....	3
Nut Caps .....	K.....	6
Clevis Pin .....	L.....	1
Pin Clip.....	M.....	1
2" Hitch Sleeve.....	N.....	1
Slotted Washer.....	O.....	1
Hitch Bolt .....	P.....	1
Hitch Bolt Pin Clip .....	Q.....	1
Security Strap.....	R.....	1
Flat Washer.....	S.....	1

## II. Assembly

### Assembling the Hitch Rack

1. Remove the hitch rack and all other contents from the box.
2. Attach the Hitch Foot (B) to the Base Bracket (C) as shown in Figure 1. Tighten the Assembly Bolts (I) securely, and cover the bolt heads and nuts with Nut Caps (K).
3. Slide the Upright Tube Cap (E) onto the Upright Tube (A) as shown in Figure 2.
4. Attach the Cradle Arms (D) to the Upright Tube as shown in Figure 3. Tighten the Assembly Bolt (I) securely, and cover the bolt head and nut with Nut Caps (K).
5. Rotate the Cradle Arms to the upright position, insert the Locking Pin (H) and secure it with the integrated Clip as shown in Figure 4.

### Installing the Hitch Rack (2" Receiver Hitch)

1. Attach the 2" hitch sleeve (N) to the end of the hitch foot (B) as shown in Figure 5. Tap the sleeve onto the RIGHT side of the hitch foot with a rubber mallet.
2. Slide the hitch foot (B) into the vehicle receiver hitch, and determine whether vehicle bumper clearance will be an issue. If clearance is not an issue, align the bolt hole that is furthest from the end of the hitch foot with the hole in the vehicle receiver hitch. If bumper clearance is an issue, align the bolt hole that is closest to the end of the hitch foot with the hole in the vehicle receiver hitch. See Figure 6.
3. Slide the slotted (O) and flat (S) washers onto the hitch bolt (P), thread the hitch bolt through the LEFT side of the receiver hitch and hitch foot, and tighten securely. See Figure 6. Insert the hitch bolt pin clip (Q) through the hole in the end of the hitch bolt.

### Installing the Hitch Rack (1 1/4" Receiver Hitch)

1. The hitch sleeve (N) is not required. See Figure 5.
2. Slide the hitch foot into the vehicle receiver hitch, and determine whether vehicle bumper clearance will be an issue. If clearance is not an issue, align the bolt hole that is furthest from the end of the hitch foot with the hole in the vehicle receiver hitch. If bumper clearance is an issue, align the bolt hole that is closest to the end of the hitch foot with the hole in the vehicle receiver hitch. See Figure 7.
3. Slide the slotted (O) and flat (S) washers onto the hitch bolt (P), thread the hitch bolt through the receiver hitch and hitch foot, and tighten securely. See Figure 7. Insert the hitch bolt pin clip (Q) through the hole in the end of the hitch bolt.

## III. Using the Hitch Rack

### Loading the Bicycles

1. Adjust the position of the Cradles (F) so they will best accommodate the bicycles to be carried. The Cradles can be rotated and shifted forward or backward on the Cradle Arms (D) as necessary.
2. Load the largest bicycle first, and position it closest to the vehicle. Make sure the bicycle cannot contact or scratch the rear of the vehicle.
3. Secure the bicycle to the Cradles with the Cradle Straps (F). See Figure 8.
4. Stabilize the bicycle using the Anti-sway Bracket and Strap (G). See Figure 8.
5. Load all additional bicycles, alternately facing the handlebars to the left or right so that alternating bikes face in opposite directions.
6. As an additional precaution, secure the bikes to the rack using the Security Strap (R) as shown in Figure 8. Pass the strap around the bicycle furthest from the vehicle and around the Upright Tube (A).
7. We recommend using additional straps or shock cords (not included) to further prevent contact between bikes, and to prevent the wheels from spinning.
8. Before driving, make sure the bicycle tires are clear of the exhaust, and that all bicycles are securely attached to the rack.

## CAUTION

### FOR SAFE AND PROPER USE OF YOUR HITCH RACK:

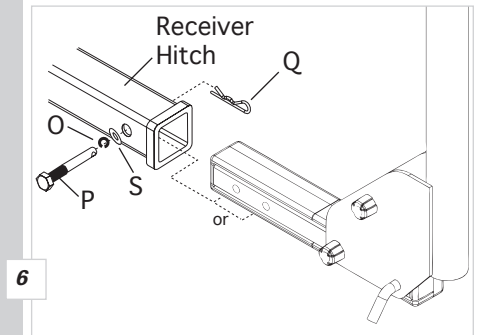
1. Keep bicycle tires clear of the exhaust pipe. Hot exhaust can melt or burn bicycle tires.
2. Inspect your hitch rack before each use, both before and after loading bicycles. Ensure all bolts, knobs, pins and pin clips are installed properly and tightened securely.
3. Check the security of all bikes at regular intervals during use, more frequently on bumpy roads, and immediately if the bicycles shift position.
4. Never exceed the maximum bicycle limit or load limit listed in this owner's manual or receiver hitch maximum tongue weight.
5. Remove the hitch rack from vehicle when not in use.

### Using the Tilt-down & Folding Arm Features

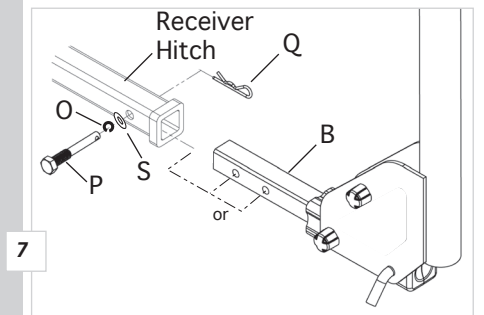
1. Do not tilt the rack with bicycles attached. If you lose your grip while tilting the rack it may fall, resulting in damage to the bicycles and rack and personal injury.
2. Hold the upright tube (A) in place or have someone hold it for you.
3. Remove Clevis Pin (L) from the Base Bracket (C) and carefully lower the upright tube. See Figure 9.
4. To return the rack to its upright position, raise the upright tube, insert the Clevis Pin (L) and secure it with the Pin Clip (M).
5. The Cradle Arms (D) can be folded down when not in use. Remove the Locking Pin (H), fold the arms 90 degrees, reinsert the Locking Pin and secure it with the integrated Clip.

## CAUTION

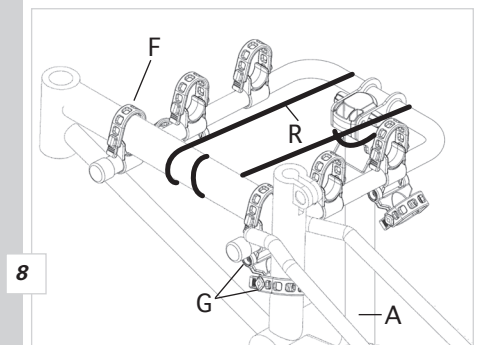
Do not tilt rack with bicycles attached. Rack could fall, damaging bicycles and rack or causing personal injury. Do not drive with rack tilted down. Rack must be secured in an upright position before driving. After returning rack to an upright position, ensure all bikes are securely fastened to rack before driving.



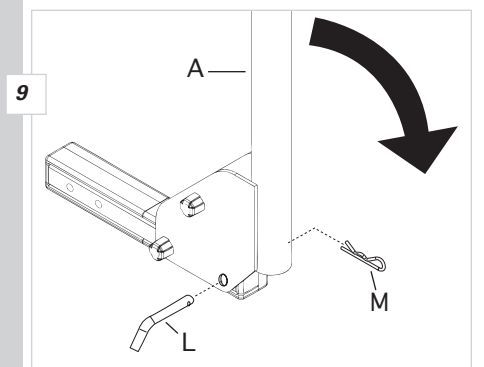
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