



Thank you for purchasing the Performance XPORT™ Factory Rack. This rack will provide a safe, secure, and convenient way to transport up to 2 bicycles utilizing your existing factory installed roof rack. To ensure that your factory rack gives you years of pleasure and performance it is essential that you read and follow these installation instructions carefully.

CAUTION: (1) DO NOT MOUNT THE FACTORY RACK ON A LUGGAGE RACK RATED AT LESS THAN 75LB LOAD CAPACITY, (2) NEVER CARRY MORE THAN 2 BICYCLES WITH YOUR FACTORY RACK AND (3) NEVER CARRY ANYTHING BUT BIKES WITH YOUR FACTORY RACK. If you are unsure whether your vehicle's luggage rack is rated for 75lb (or greater) capacity, please call our Tech Support department at 1-800-727-2453.

Parts List:

Part	Description	Qty.	Part	Description	Qty.	Part	Description	Qty.
A	1½" Carriage Bolt	4	F	Mounting Clip	2	K	Cross Bar	1
B	¾" Carriage Bolt	2	G	Top Clamp	4	L	Wheel Clamp	2
C	1¼" Screw	8	H	Bottom Clamp	4	M	Quick Release Skewer	2
D	Nylock Nut	2	I	Spacer	4	N	Plastic Knob	2
E	Flat Washer	2	J	Wheel Tray	2	O	5/8" Carriage Bolt	2

Tools required for assembly:

4mm Hex Key (included)

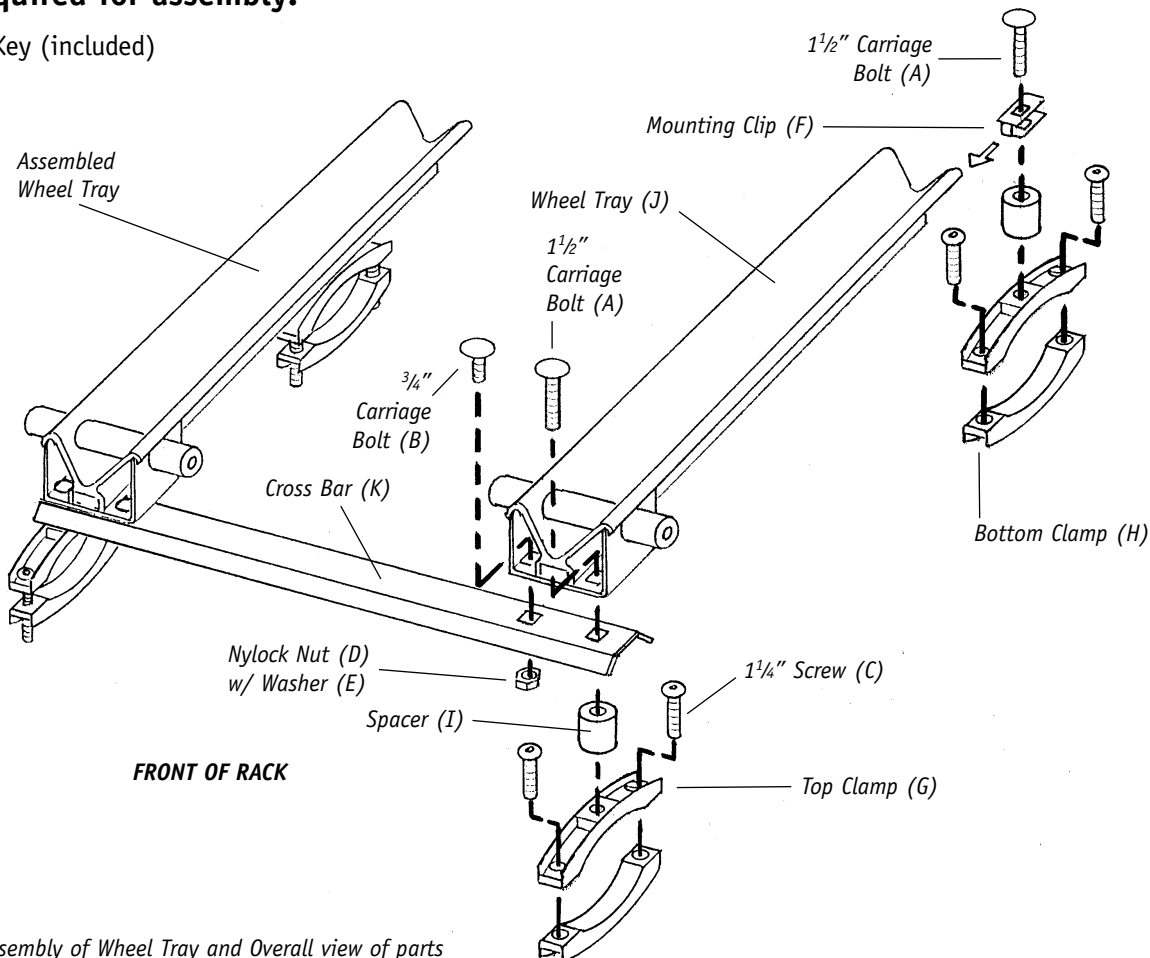


Figure 1, Assembly of Wheel Tray and Overall view of parts
(Wheel Clamp Assemblies, QR Skewers not shown)

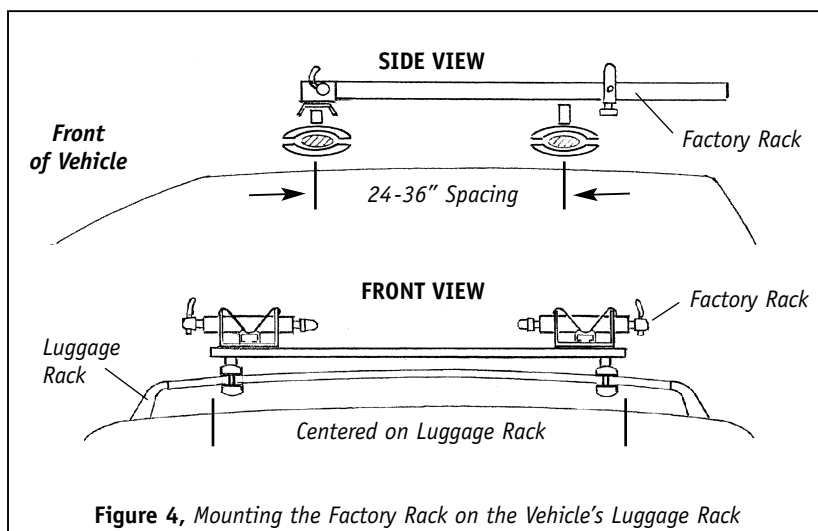
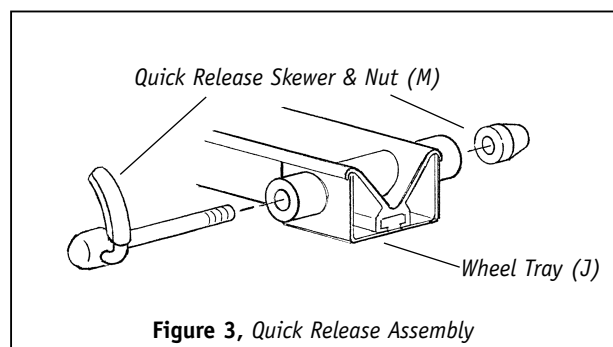
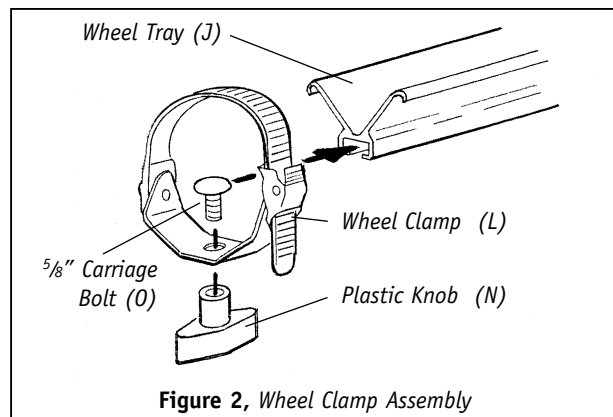
Assembly Instructions:

1. Assemble each Wheel Tray (J) to the Crossbar (K) with a 1½" Carriage Bolt (A), Spacer (I) and Top Clamp (G) as shown in figure 1 (turn the top clamp to tighten). Then install the ¾" Carriage Bolt (B), Flat Washer (E) and Nylock Nut (D). Tighten the nut and top clamp securely. The top clamp should be parallel to the Wheel Tray (see the assembled Wheel Tray in figure 1).

2. For the rear clamp, loosely assemble a 1½" Carriage Bolt (A), Mounting Clip (F), Spacer (I) and Top Clamp (G). Refer to figure 1 again (turn the top clamp to tighten). Slide the assembly into the rear of the Wheel Tray (J). You will position this clamp later.

3. Assemble the Wheel Clamps (L), 5/8" Carriage Bolts (O), and Plastic Knobs (N) and slide the head of the carriage bolt into the slot in the wheel tray as shown in figure 2. **Be sure to position it properly after mounting the bike** (see instructions below).

4. Fasten the Quick Release Skewers (M) to the Wheel Trays (J) as shown in figure 3. **Be sure to adjust the quick release properly when mounting a bike** (see instructions below).



Mounting the Rack:

1. Adjust the spacing of the vehicle's luggage rack cross bars to be 24" to 36" apart. Center the Factory Rack on the cross bars (when viewed from the front of your vehicle) as shown in figure 4 and attach the front of the rack with the Bottom Clamps (H) and 1¼" Screws (C) (see figure 1).

2. Slide the rear attachment clamp assembly so it is over the **vehicle's** rear cross bar, and turn the top clamp unit it is tight and parallel with the wheel tray. Attach the Bottom Clamp (H) with the 1¼" Screws (C) (see figure 1 & 4).

Putting Bicycles on your Factory Rack:

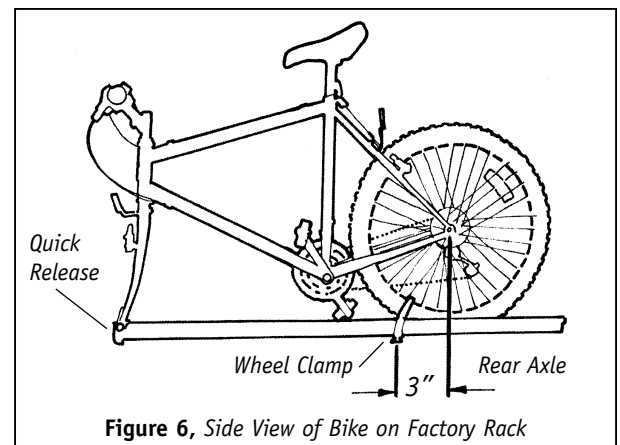
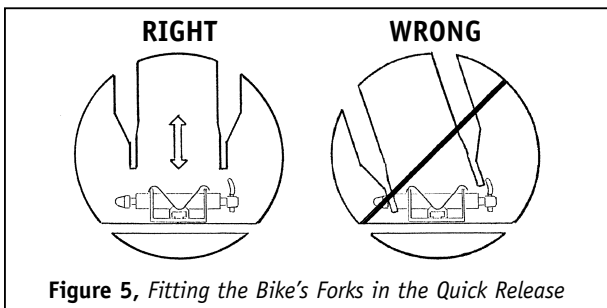
1. Remove the front wheel from your bike.

2. Set bike on the rack with the rear wheel in the wheel tray, and place the forks STRAIGHT DOWN into the quick release (see figure 5). **Important:** When loading and unloading a bicycle, always be sure to lift the forks directly upward. Tilting the bike will damage the quick release skewer and can allow the bike to fall off the car.

3. Move the quick release lever to a position halfway between the open and closed position. Using your hand, turn the quick release lever nut until it can no longer be turned and is firmly against the bike's fork. Move the quick release lever to the closed position. Be sure to push the quick release lever all the way to the closed position. **If the quick release lever can be easily pushed to the closed position, it means that the it is not secured tightly enough.** Should this be the case, move the quick release lever to the open position and turn the quick release nut $\frac{1}{8}$ - $\frac{1}{4}$ turn to increase clamping strength. Again, push the quick release lever to the closed position. If it can still be easily closed, tighten the quick release nut further until proper adjustment is obtained.

4. Position the wheel clamp 3" ahead of the center of the rear wheel. Wrap the strap over the rim, through the buckle, and tighten securely (see figure 6).

5. Check the tightness of all screws, the quick release and wheel clamp after loading the rack, and occasionally during travel with your bikes.



TIPS FOR SAFE XPORTING

- 1. USE CAUTION WHEN DRIVING UNDER LOW CLEARANCE OVERPASSES OR ENTERING GARAGES.**
- 2. CHECK THE TIGHTNESS OF THE REAR STRAP, A SLOW LEAK OR FLAT TIRE CAN DIMINISH THE CLAMPING ABILITY OF THE WHEEL CLAMP.**
- 3. MAKE SURE THAT THE QUICK RELEASE IS PROPERLY FASTENED TO THE FORK.**
- 4. BIKES CAN BE SECURED BY USING A PADLOCK AND LONG CABLE (NOT INCLUDED). LOOP THE CABLE THROUGH YOUR VEHICLE'S LUGGAGE RACK CROSS BARS AND THE BICYCLE FRAME(S).**
- 5. CRANKS CAN BE KEPT FROM TURNING WHILE DRIVING BY SECURING THE CRANK TO CHAINSTAY WITH A TOE STRAP OR SMALL BUNGEE.**
- 6. REMEMBER TO CHECK PERIODICALLY, AS YOU DRIVE, THAT YOUR BIKE IS FIRMLY ATTACHED TO THE FACTORY RACK.**

For additional technical support, call 1-800-727-2453 from 9 am to 6pm (EST) Monday through Friday.



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